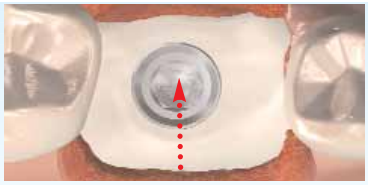
Fig. 1
Fixture Mount/Transfer

Orienting the 15° Angled Abutment

The flat side of the Transfer [Fig. 1] and the angle of the 15° abutment [Fig. 2] are manufactured to align with the flat of the implant's internal hexagon.

Fig. 2 The two-piece, 15° Angled Abutment consists of an angled body and a fixation screw



To establish the optimum angle of the abutment, index the flat surface of the Fixture Mount/Transfer either toward or away from the desired direction of abutment angle at the time of implant placement.

Option 1 :- Attaching an Angled Abutment and **chairside procedures** for preparation

Remove the Healing Collar with a 1.25mmD Hex Tool

Attach the abutment with the 1.25mmD Hex Tool

Mark the required modifications to achieve appropriate clearance

Detach the abutment with the 1.25mmD Hex Tool

Attach the abutment to the corresponding Implant Analog Reduce the abutment to achieve appropriate clearance

Option 2 :- Stage-One transfer followed by **laboratory procedures** for abutment preparation and provisionalization

During implant placement, index the flat of the Fixture-Mount

With Fixture-Mount in place make a conventional transfer impression

Attach the Cover Screw and submerge implant

The Fixture-Mount is retained within the impression material when it is removed

Pour the working cast in dental stone with soft tissue replication material

Remove the impression from the working cast exposing top of Implant Analog

Attach the Angled Abutment to the Implant Analog in the working cast with a 1.25mmD Hex Tool

Modify angle of abutment and refine margins as required

Fabricate the temporary crown

At Stage-2 Surgery, Attach the prepared abutment, tighten to 30 Ncm with a Torque Wrench

Occlude screw access hole and confirm contour of restoration

Cement the provisional restoration

Common procedures for abutment placement, margin finessing, impressing and placement of restoration

Tighten to 30 Ncm with a Torque Wrench

Finesse the margins with a high-speed bur and copious irrigation prior to final impressing

Make an impression following standard clinical procedures

Attach provisional restoration and cement onto the prepared abutment

Follow standard laboratory procedures, fabricate the final restoration and cement onto the prepared abutment